

Developments in protection of open-top combustible containers (OTCC)

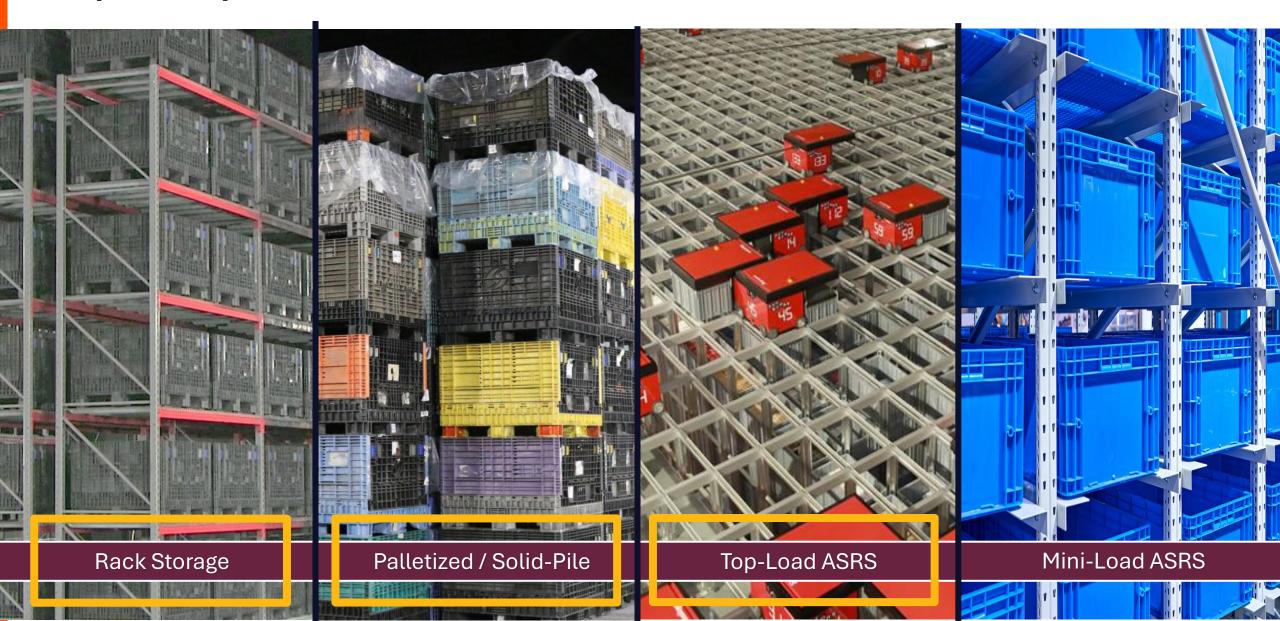
VSI Conference 2025

Steve Plummer, Operations Chief Engineer

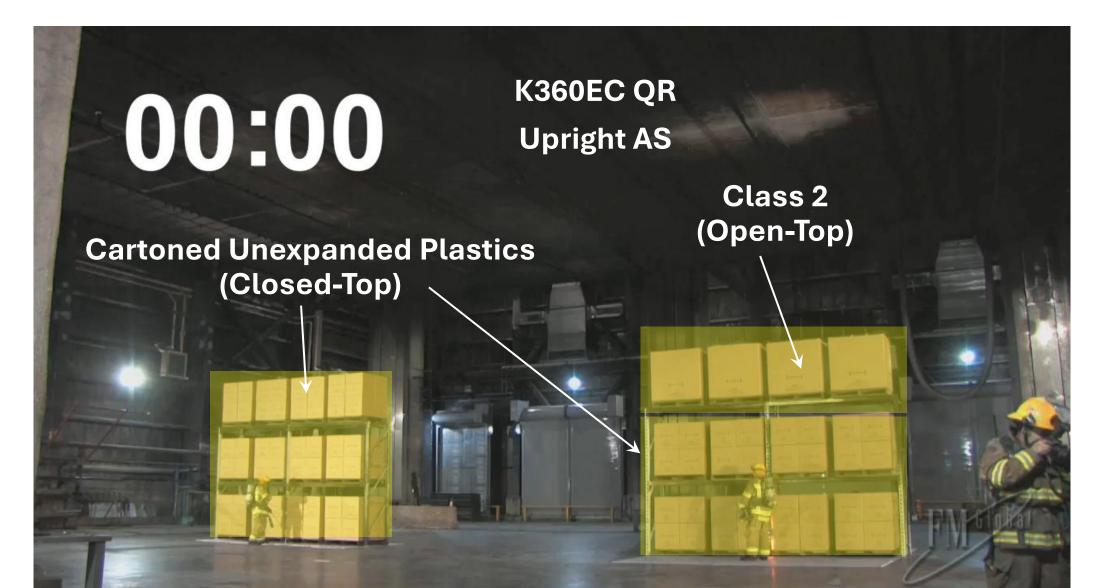
30th January 2025

©2024 Factory Mutual Insurance Company. All rights reserved. This information is the property of Factory Mutual Insurance Company (FM). It is made available to FM clients for informational purposes only, in support of the insurance relationship. It is not to be shared with other parties. No liability is assumed by or through the use of this information. The liability of FM is limited to that contained in its insurance policies.

Open-Top Combustible Containers

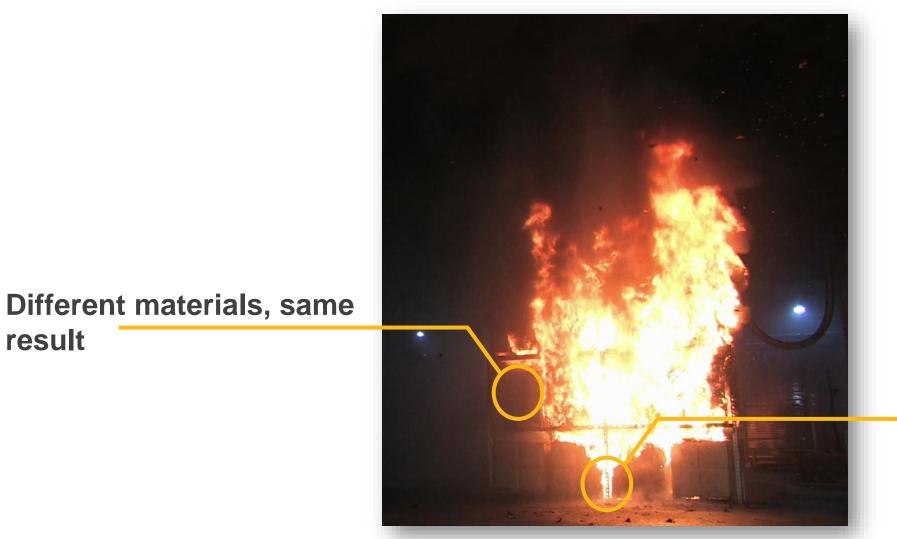


Open-Top Combustible Containers



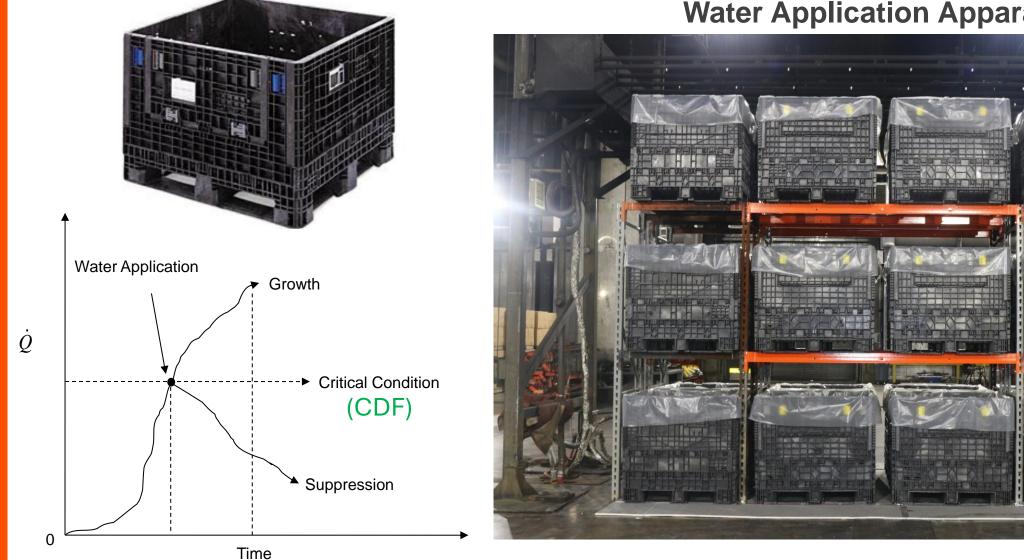
result

Open-Top Combustible Containers



Delays water penetration

Evaluation of the Open-Top Container Hazard



Water Application Apparatus

Evaluation of the Open-Top Container Hazard



Cartoned Unexpanded Plastic



Uncartoned Unexpanded Plastic



OTCC



Critical Delivered Flux



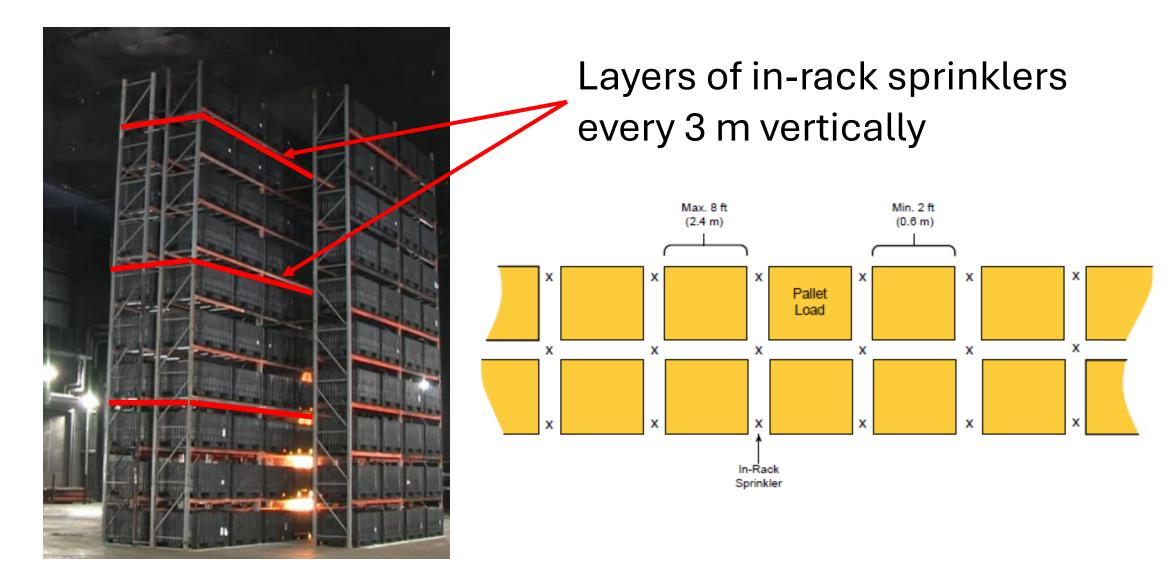
Class 3



Cartoned Expanded Plastic

Uncartoned Expanded Plastic

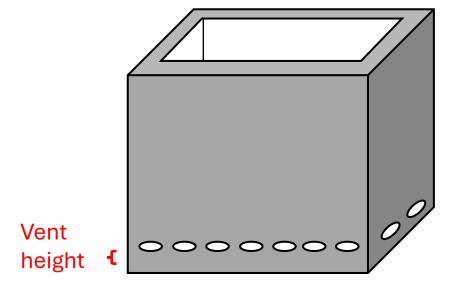
Current Protection Scheme

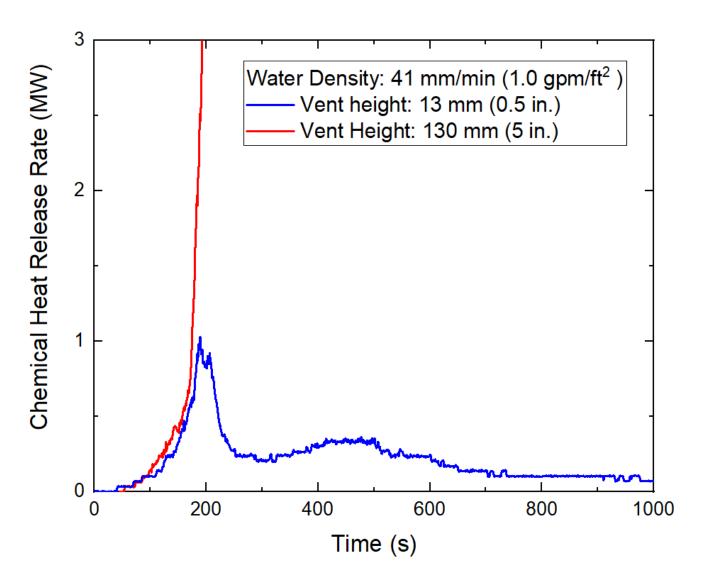


Vents on Side Walls

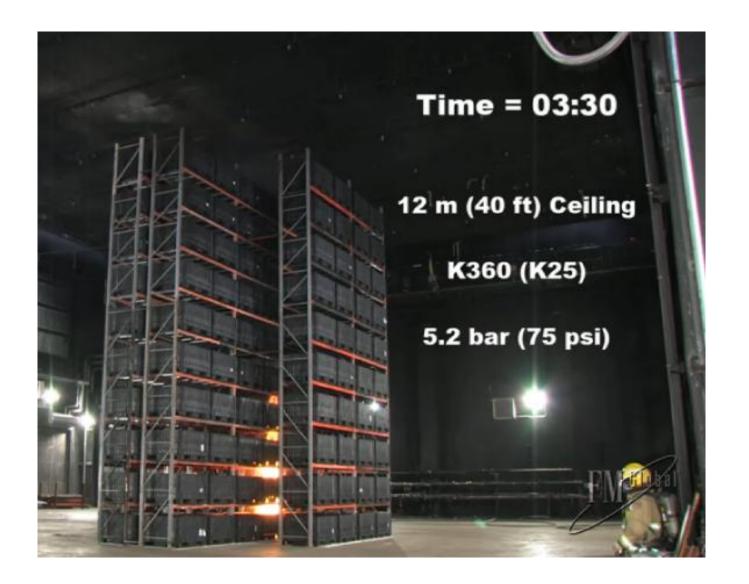
Vents on side wall reducing water collection provide significant fire protection benefits

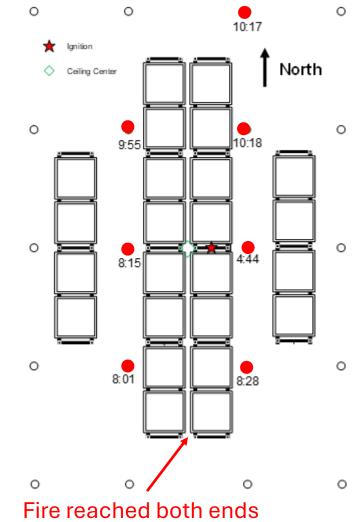
Vent height, size, and location are critical





Large-Scale Test 1



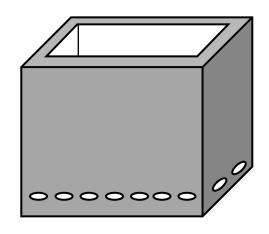


Large-Scale Test 2

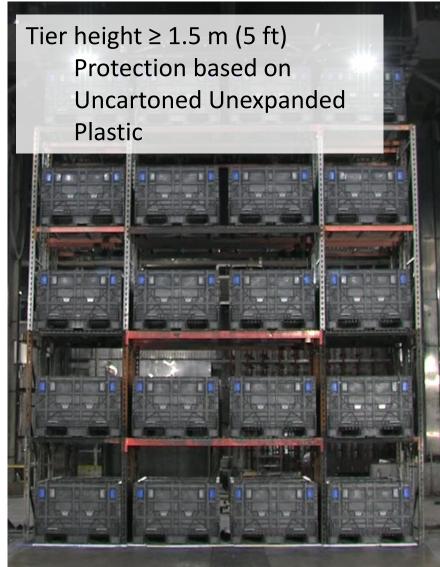


Conclusions – Rack Storage

Ceiling-only sprinkler protection



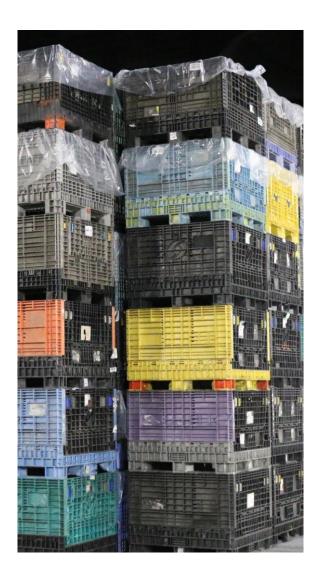
Vented Open-top Containers



Tier height < 1.5 m (5 ft) Protection for 12 m (40 ft) ceiling K360 (K25.2), QR, pendent sprinklers 6.9 bar (100 psi)



Solid-Piled or Palletized OTCC





In current guidance, there is no distinguishment between open- or closedtop containers

Solid-Piled OTCC

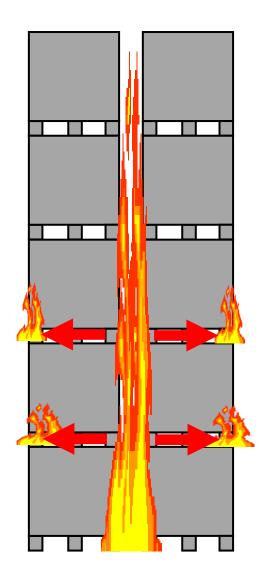


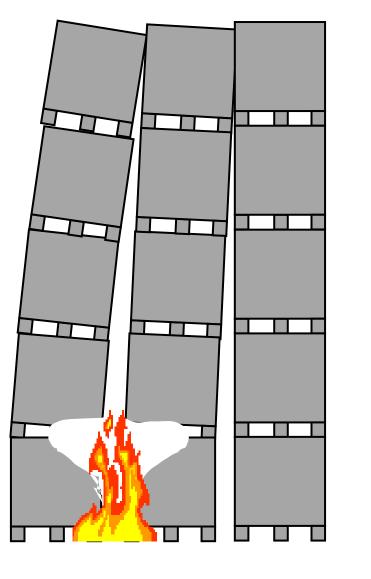
Collapse of piles 'usually' reduces the fire hazard

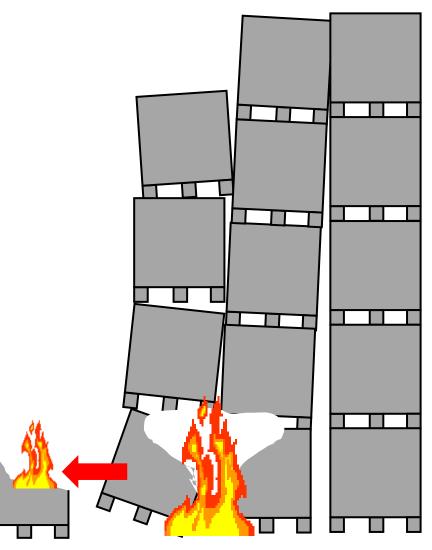
Reduced height of the burning commodity

Dispersed commodity allows better wetting by sprinkler discharge

Observations from Testing Palletized OTCC







Palletized OTCC

Benefits of using Vented OTCC:

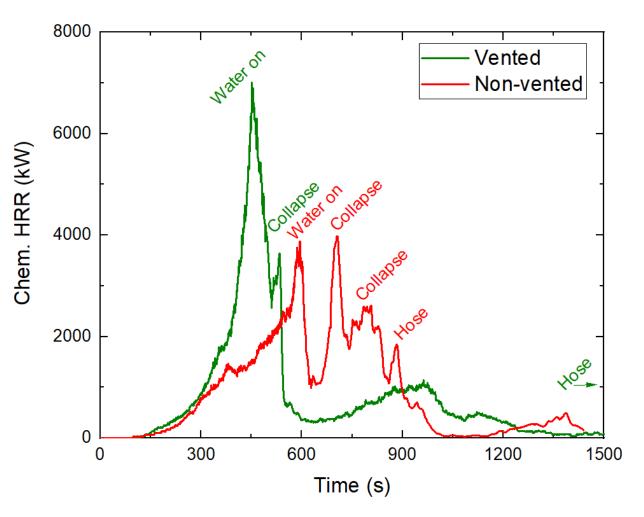
- Minor collapses
- Better chance for ceiling sprinklers ullet

Vented

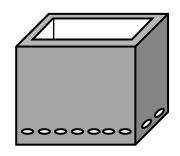


Non-vented

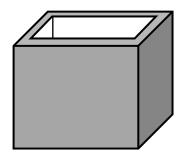




Hazard Evaluation of Palletized OTCC



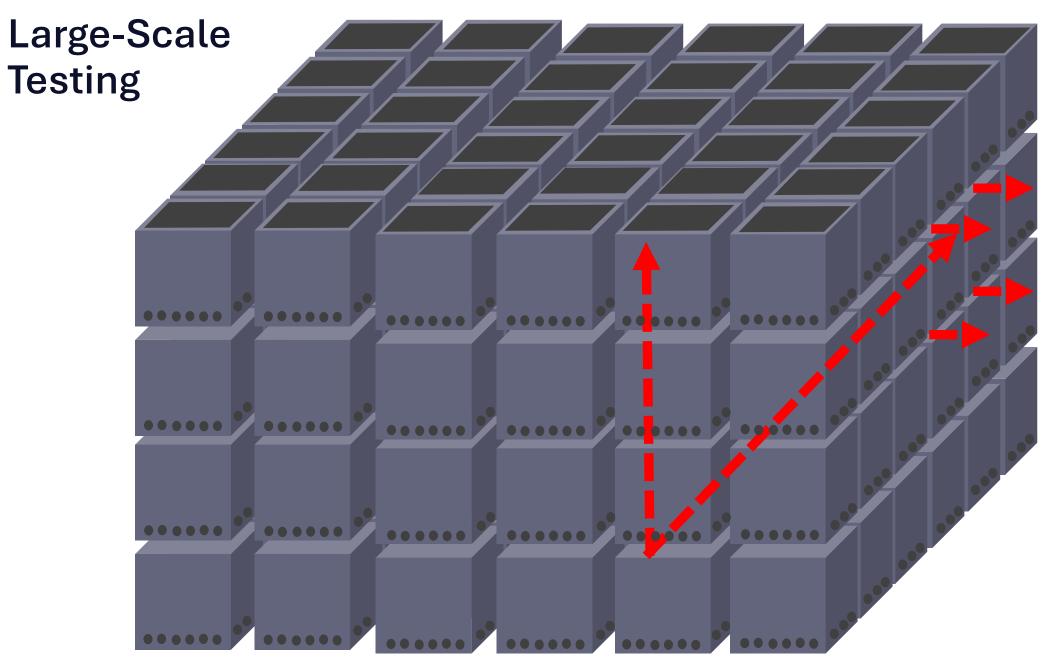
Vented



Non-vented



Supporting rack - minimizing impact of collapse



Protection Scheme

- Adequate protection can be provided for palletized *vented* open-top combustible containers
- Number of sprinklers needs to be adjusted for the storage footprint, especially in the direction where containers are butted-up together

FM Approval Standard 4993

Vented Open-Top Combustible Containers (OTCCs)

M Approvals

About Us 🗸 Certification Services 🗸 🛛 FM Approved Products 🗸 Resources 🗸 📿 🌐

Standards in progress

While FM Approvals has developed over 200 Approval Standards that specify the Approval criteria of various types of products and services, we're always working on developing more and improving the ones that we have. Below we outline the standards that are currently under development.

FM 4993, Open Top Storage Containers (Vented)

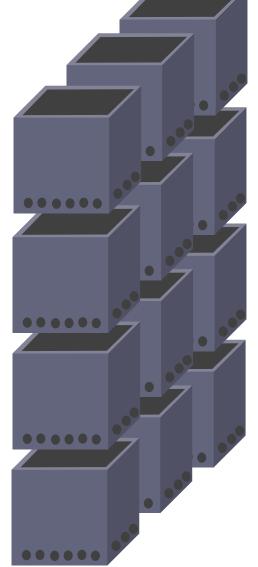
New Approval standard which will specify requirements for testing of open top storage containers that are vented.

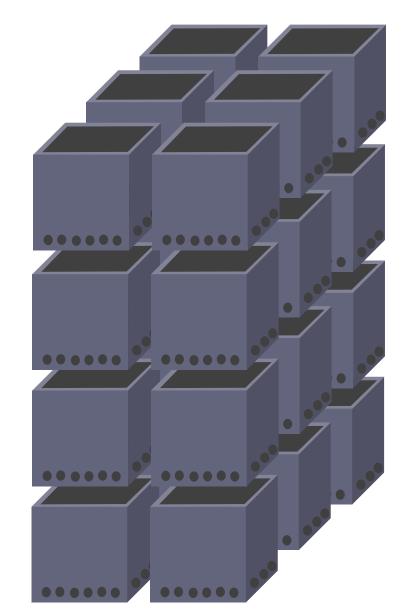
Summary – Rack Storage & Palletized OTCC

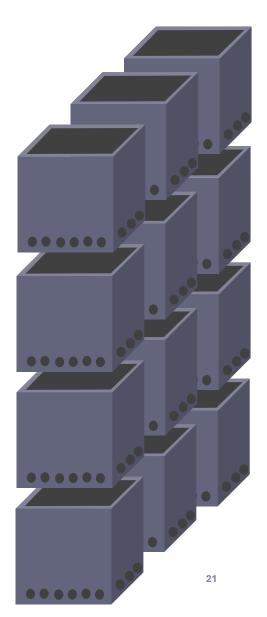
- Open-top containers present a fire hazard far greater than standard commodities
- Protection using ceiling sprinklers is possible for adequately vented open-top combustible containers
- FM Approval Standard in development

When are vented containers a challenge?









Top-Loading ASRS

Containers stored in stacks

- Open-top plastic with solid walls
- Open-top plastic with non-solid walls
- Robots load and unload containers vertically
 - Aisles not required for material handling
 - Very limited access to storage area
- Storage height limited by robot capability (typically < 6 m)





Top-Loading ASRS

Solid-Walled or Non-Solid Walled (Vented) Containers



Solid side walls help reduce speed of horizontal flame spread



Protection of Top-Loading ASRS

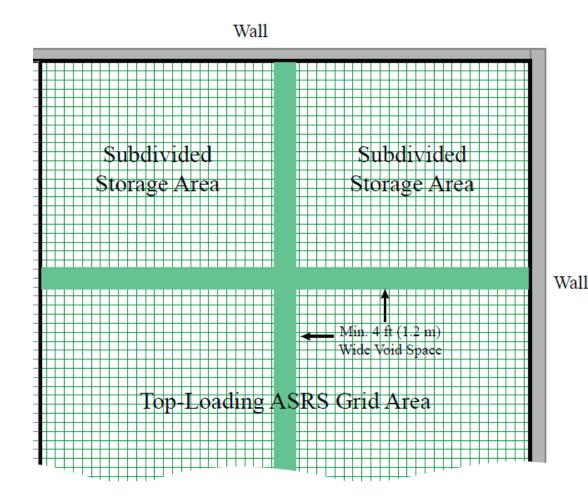
- Acess to the seat of the fire and final extingushment is a significant challenge
- Extingusing sprinkler designs are available for solid-walled containers under 7.6 m and 9 m ceilings
- Non-solid wall (vented) containers require aisle spaces and...



Protection of Top-Loading ASRS

- Pre-incident plan with the fire department
- Perimeter mezzanines / platforms
- Vertical barriers
- Monitor nozzles
- Small hose station
- 4-hour water supply

For both *combustible* container types, significant damage and downtime is possible following a fire



What if we could reduce the hazard of the containers themselves?

Non-flame-propagating containers

- Prevent fire spread away from origin
- Limit damage to storage structure
- Reduce or eliminate smoke and water damage
- Minimise reliance on manual intervention
- Containers do not need to be noncombustible
- •Fire retardants or composites are allowed



FM Approval Standard 4994

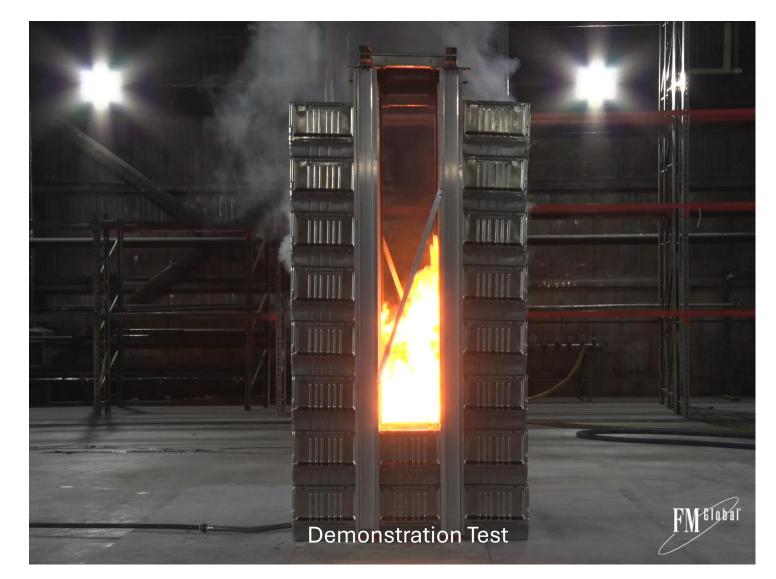
Non-Flame-Propagating Containers Used in Top-Loading Automatic Storage and Retrieval Systems

Exposure

- 75 kW/m² for 15 minutes
- Addresses storage of ordinary combustibles

Benefits

- No fire spread
- Minimal damage to storage structure



Protection of Top-Loading ASRS

Future TL-ASRS recommendations with FM Approved Non-Flame Propagating Containers:

- Concerns with manual fire extinguishment eliminated
- Sprinkler design for surrounding occupancy (no need to change an existing sprinkler system)
- Property damage significantly reduced
- Business interruption significantly reduced

Thank you. Any questions?

steven.plummer@fmglobal.com



InsurerFMGlobal







